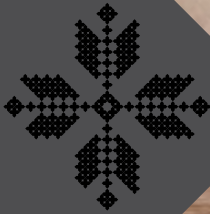


ESKADA·M

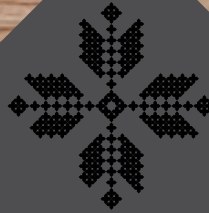


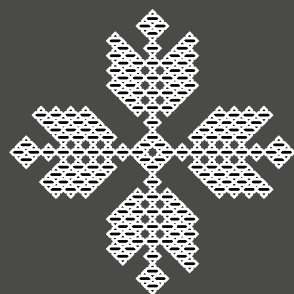
Veneered
Boards Manufacturer №1

NOTHING BUT PERFECTION



Ukrainian
style





Ukrainian style

Veneer board

2017





CONTENT

6	About company
8	Perfect match
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Explanations of symbols:



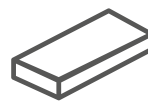
Decor



Slicing
techniques



Jointing
techniques



Board



Veneer



Coating
materials



NOTHING BUT PERFECTION



NOTHING BUT PERFECTION

Organizational values of further development



System transformation



Quality improving



Responsibility



Quantum leap



Focus on innovation



Liubomyr Patis
A workshop manager

“The process of production includes equipment, technologies, and, most significantly, people, who work hard and bring not only a result for the whole company, but also influence the GDP of the entire country”.

Volodymyr Patis
Company CEO

“There are no small details. The company has to be like a diamond. It is a super company, which combines perfect processes and nice atmosphere”.





Dmytro Patis
CEO

“An ability to listen and see the potential of each member of a great team – is the main secret in the process of building a truly strong corporate culture. Employees – are not only staff, but company drivers”.

2014

Members of Forbes forum. Export to Russia, Belorussia and Moldova. A list of services includes lacquering

2016

First export orders to the Great Britain.

Company History

May 8, 2007

Foundation of Eskada-M company

December 25, 2007

Startup of the first order

2008

Establishment of a “sales department” line

2009

Active development of the Client Order Workshop

2010

Opening of a sales outlet in Kyiv

2011

Establishment of a “logistics department” line. A list of services includes cutting

2012

Implementation of TOC, which helped to reduce the production period from 14 to 5 days and double the volume of production. Product differentiation. A list of services includes edging.

2015

Implementation of KAIZEN – a Japanese system of continuous improvement. Startup of a breakthrough product “Touch Of Nature”. Creation of events “AnOther Friday”. Beginning of export to Scandinavia, Switzerland and Poland.

Perfect match

ADLER – is Austrian lacquers and paints, oils and waxes, fillers and mordants for furniture that European clients trust for about 80 years. “Quality and cooperation” – is our goal. Quality – is a duty, responsibility that we have to take. We think that it is closely related to values, scope, standards and positive characteristics. When we talk about quality, we mean not only qualitative work, but qualitative materials as well. Quality is also very significant when it comes to relationships between people, social climate and understanding of environment issues. That’s why we think that we bear responsibility to our employees, clients and suppliers. Such quality duties are the base of our philosophy and everyday activities. We take them as a standard for production and researches that deal with the provision of the best characteristics to our lacquers and other products. Eskada-M is our soul mate. It is important for us to be meaningful and responsible to clients and suppliers. It is also essential to improve awareness of our partners of the correct use of paints and lacquers, which can lead to further development. That’s why Eskada-M paints its products with ADLER lacquers.



ESKADA-M  Veneered Boards Manufacturer №1
NOTHING BUT PERFECTION





CERTIFICATES

Many years ago ADLER made a decision that safety of people who produce ADLER lacquers, use them at the place of production and people who further use furniture and our lacquered materials is more important than profit!

ESKADA·M  Veneered
Boards Manufacturer №1

NOTHING BUT PERFECTION

ADLER
In harmony with nature



ADLER – is a system company. Every day we improve our systems of management, quality and ecology to make future better than nowadays.



ADLER is constantly improving the effective system of environmental safety on its factory, which is evidenced by EMAS certificate and regular public reports on works performed.



A record of achievement proves that ADLER always takes care about the safety of production, personnel health and environmental safety.



Waterproofing properties



Fireproofing properties

We use fire- and water-proof materials if necessary.



Ecological compatibility



Safety

We always take care about the environment and health of our friends.

Our products are certified according to European standards and can be used in different projects.



E1E0 formaldehydes



The mark of responsible forestry







Oak

For wall panels
and tabletops with
uniform slicing
techniques



Interior oak

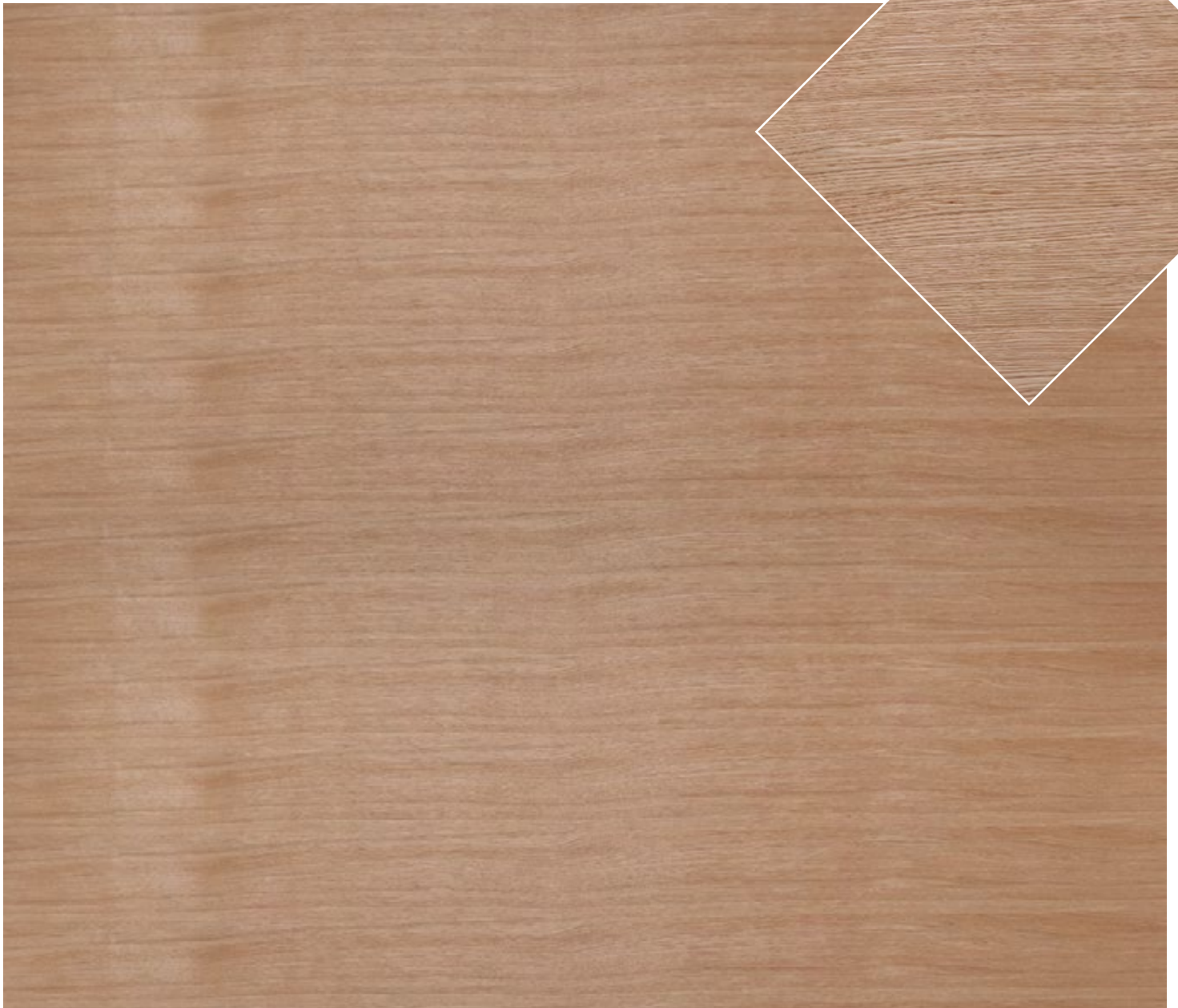


Quarter



Book matched





Interior oak



Quarter



Slip matched



Interior oak



Crown



Book matched





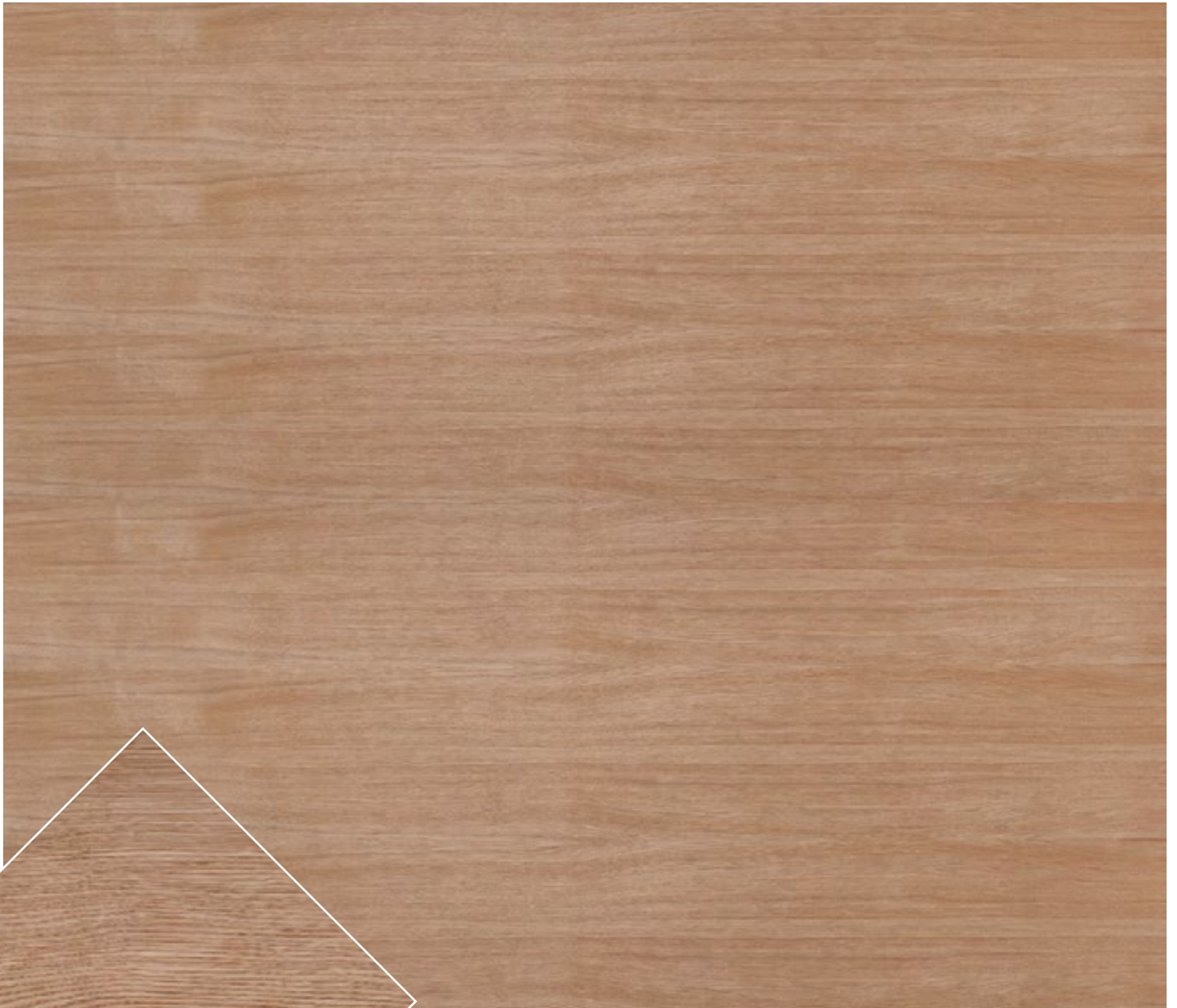
Furniture oak



Half crown cut



Slip matched



Furniture oak

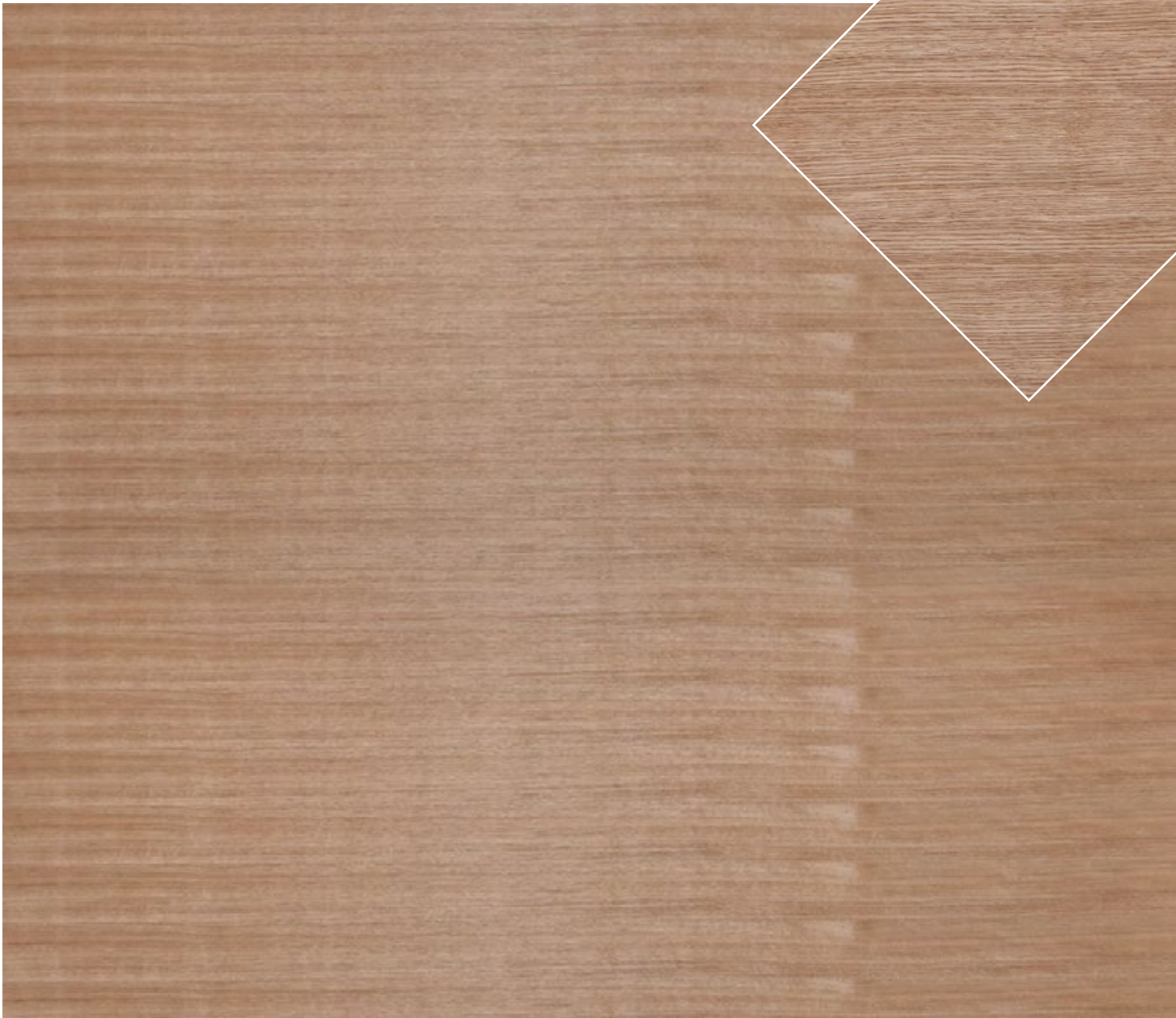


Quarter



Book matched





Furniture oak



Quarter



Slip matched



Furniture oak



Crown



Book matched





Furniture oak



Crown



Slip matched

It is recommended not to use for facades, tabletops, visible parts of furniture. Excessive lacquer penetration into surface is possible.



Oak business



Half crown cut



Book matched



It is recommended for board stabilization



Oak backing



› Blockboard 18 mm



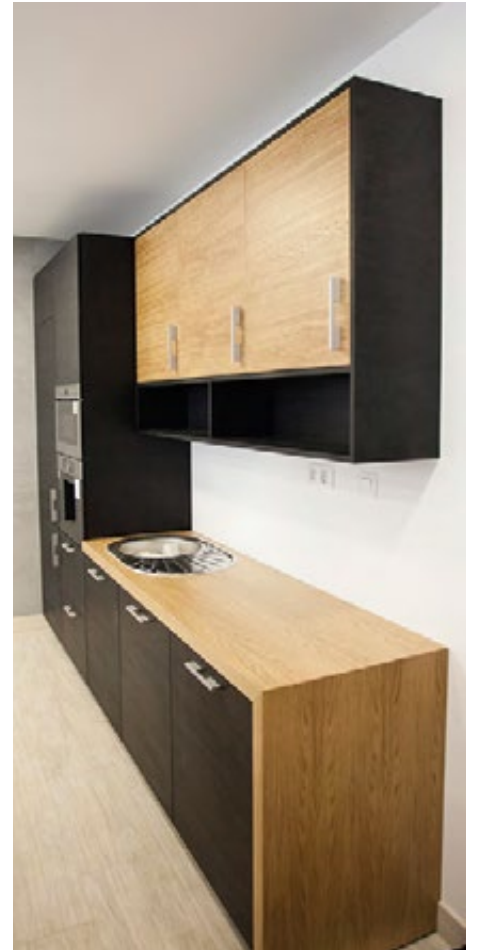
› Furniture oak/furniture oak



› Adler Ventopur lacquer

› Edge Oak – 2 mm









> Blockboard 18 mm



> Furniture oak/furniture oak



> Adler Ventopur lacquer





› MDF 16 mm



› Furniture oak, half crown cut



› Adler PUR-Antiscratch G5 lacquer

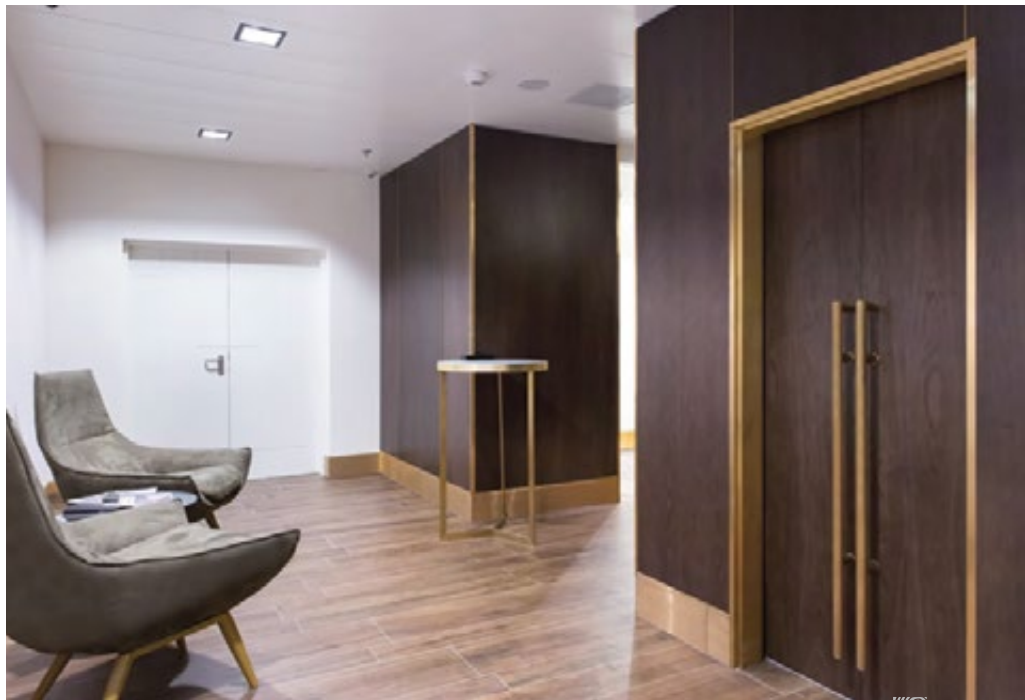
› Edge Oak – 0.5 mm





- › Blockboard 16 mm
- › Furniture oak, half crown cut
- › Adler Spritzbeize tint Edge Oak – 0.5 mm
- › Legnopur lacquer
- › Edge Oak – 0.5 mm









-  › Waterproof plywood 15 mm
-  › Interior oak
-  › Adler Legnopur lacquer
-  › Edge Oak – 2 mm





Ash



Interior ash



Quarter



Book matched





Interior ash



Quarter



Slip matched



Interior ash



Crown



Book matched





Interior ash



Crown



Slip matched



Furniture ash



Quarter



Book matched





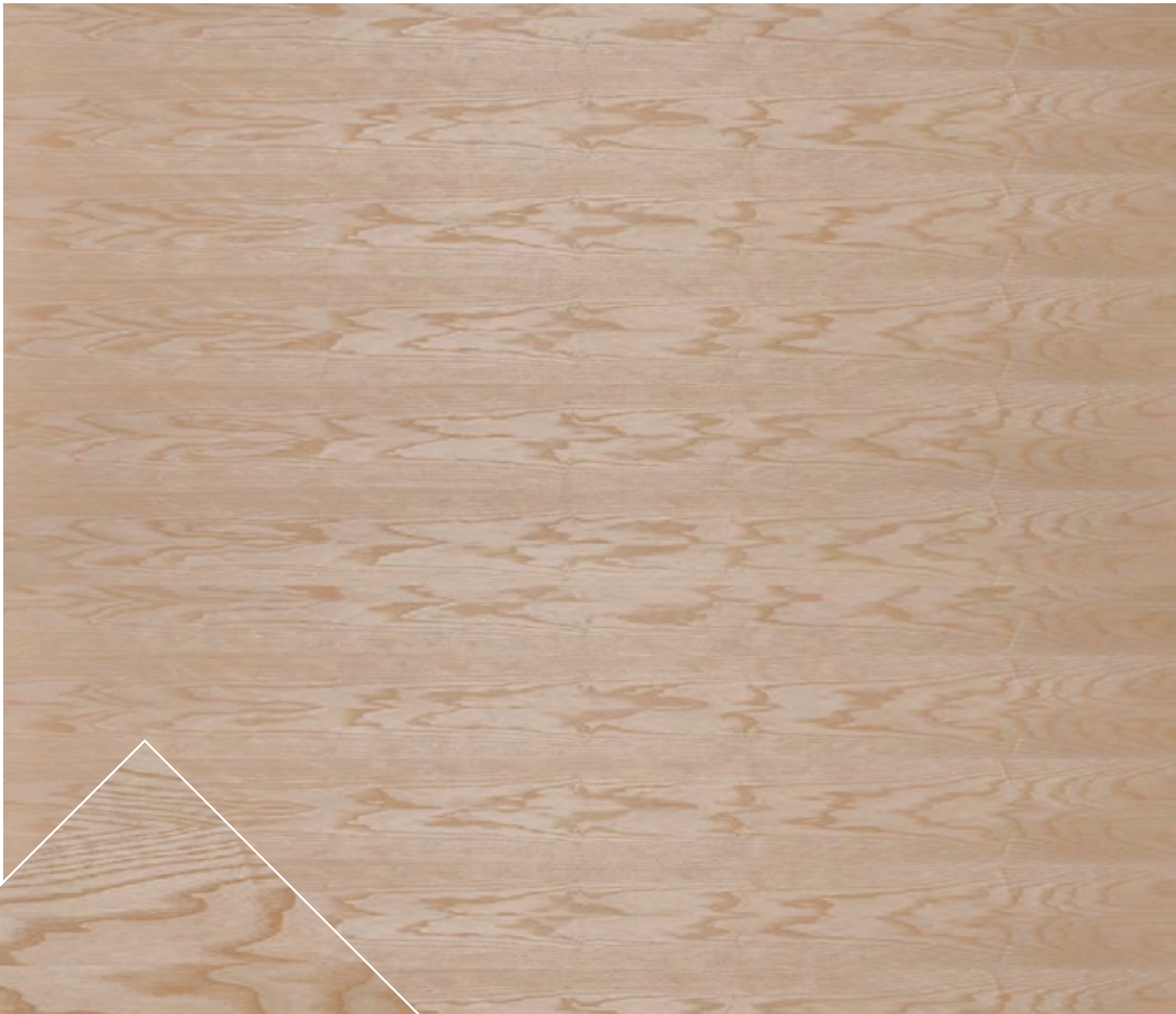
Furniture ash



Quarter



Slip matched



Furniture ash

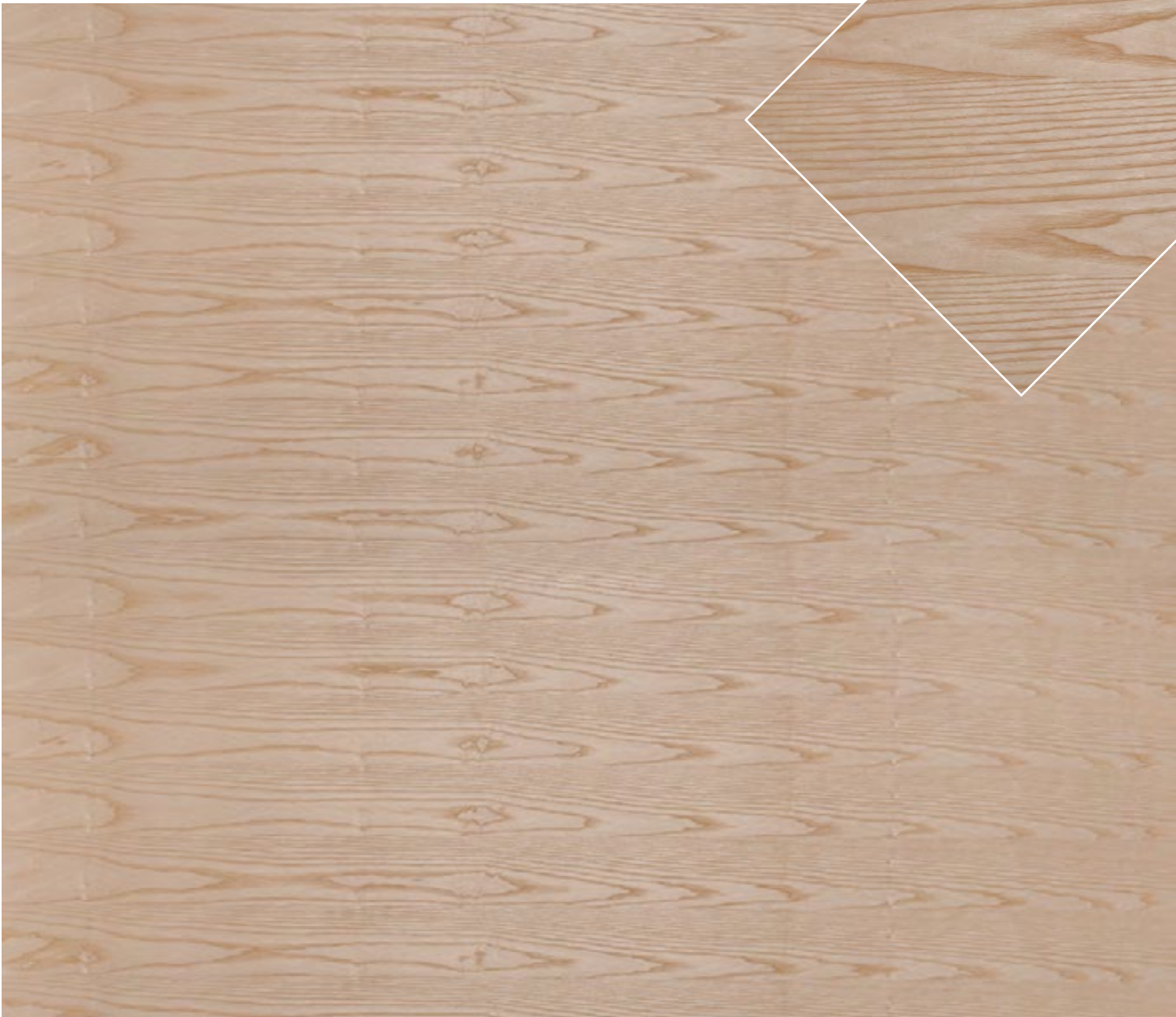


Crown



Book matched





Furniture ash



Crown



Slip matched



Furniture ash

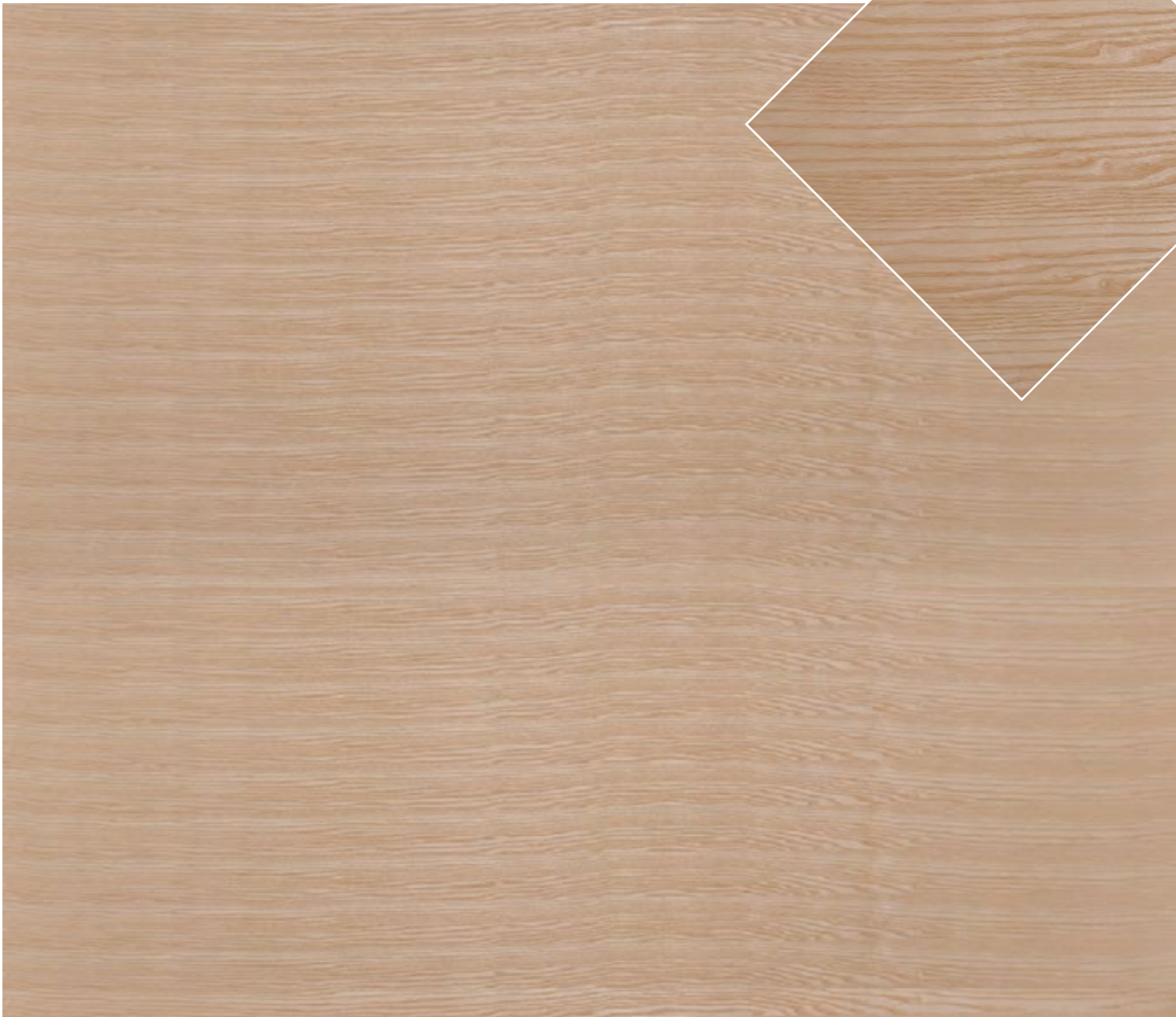


Half crown cut



Book matched





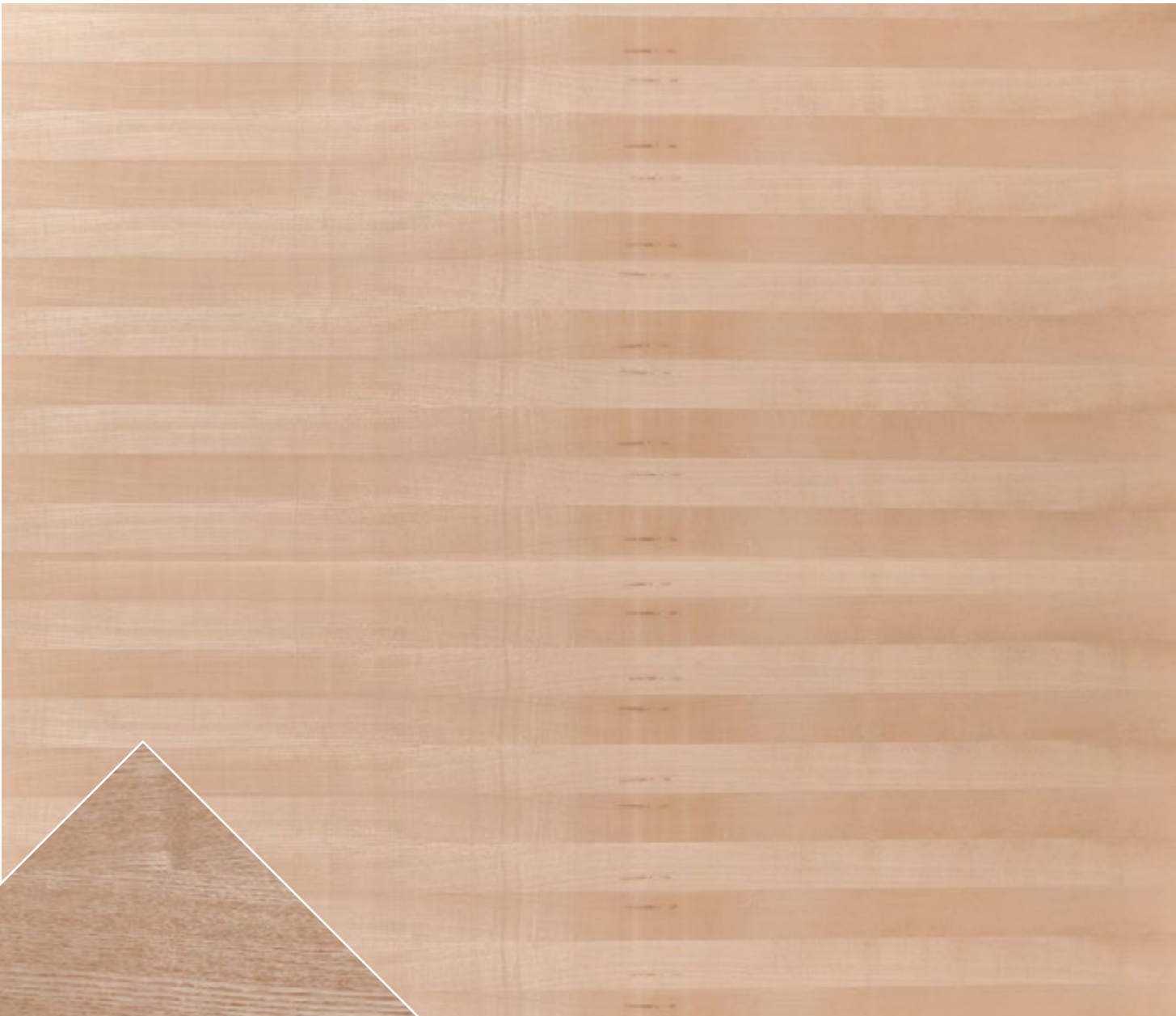
Furniture ash



Half crown cut



Slip matched



Business ash



Quarter



Book matched





Business ash



Quarter



Slip matched

- › Blockboard 19 mm
- › Furniture oak, half crown cut
- › Adler Ventopur lacquer
- › Legno- l oil
- › Edge Oak – 2 mm









> MDF 10 mm



> Furniture ash, Quarter, half crown cut



> Adler Legnopur lacquer

> Edge ash – 0.5 mm





> MDF 10 mm



> Furniture ash, Crown

> Adler Legnopur lacquer



> Edge ash - 2 mm







Alder



Interior alder



Quarter



No-Book matched



Interior alder



Crown



Slip matched



Furniture alder



Semistructural



Slip matched

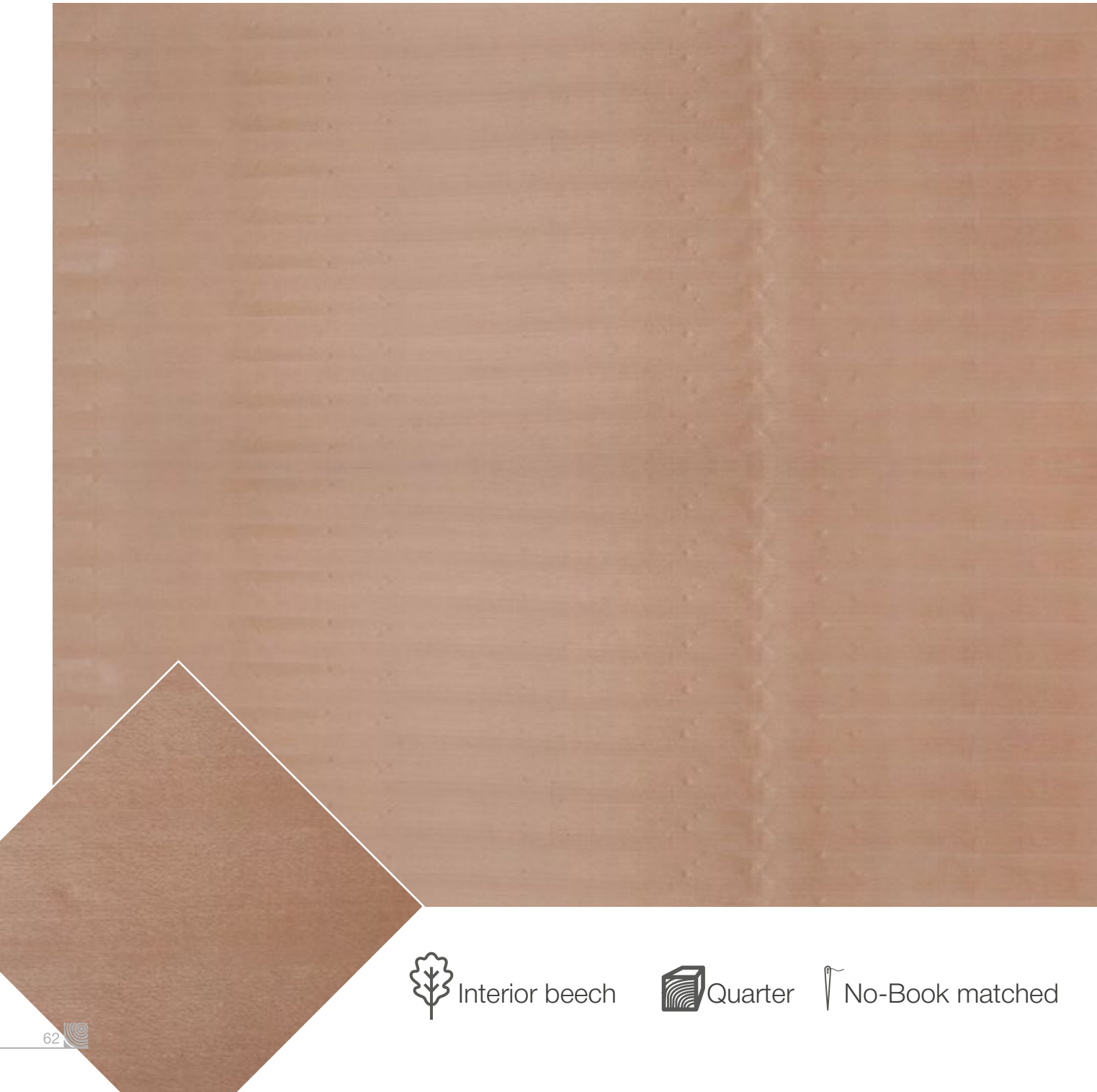








Beech



Interior beech

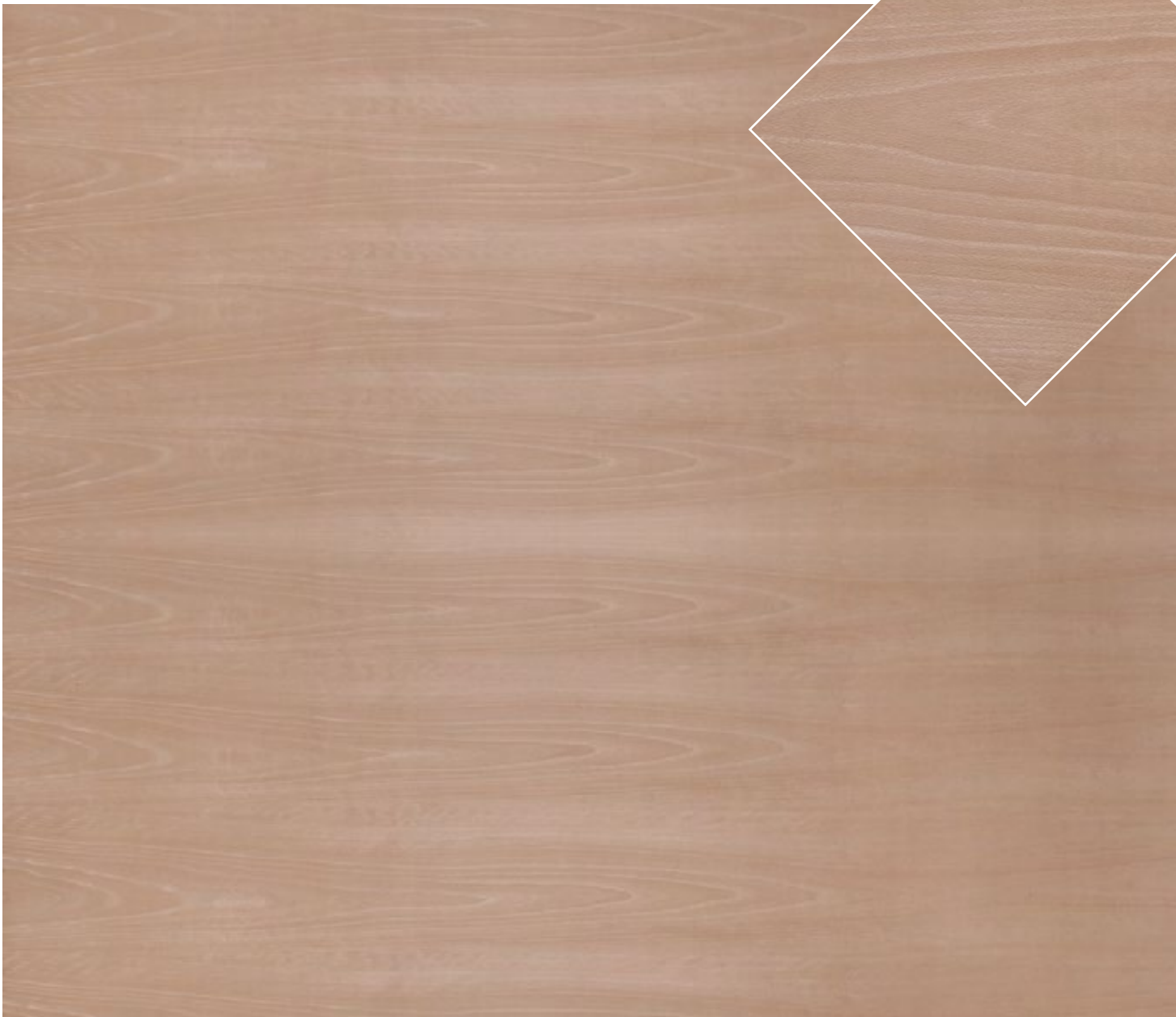


Quarter



No-Book matched





Interior beech



Crown



Slip matched



Furniture beech



Semistructural



Slip matched





RECOMMENDATIONS



Furniture elements	Base (board)	Veneer (decor)
Tabletop	Resin-bonded chipboard MDF, Plywood	Interior Furniture Business
Facades	Blockboard MDF	Interior Furniture
Bathroom furniture	Plywood MDF	Interior Furniture Business
Juvenile furniture	Blockboard MDF	Interior Furniture Business
Wall panels	Blockboard MDF, Plywood	Interior Furniture
Window sill	Resin-bonded chipboard MDF, Plywood	Interior Furniture Business
Door	Blockboard Resin-bonded chipboard Plywood	Interior Furniture Business
Stairs	Blockboard Resin-bonded chipboard Plywood, MDF	Interior Furniture

Types of operation	Field of application	Material	Unique aspects	System
Intensive operation	door window sill facades	LACQUER	self prime furniture coating materials resistant to abrasion and scratches	Legnopur, 30 gloss
	juvenile furniture kitchen tabletops containers for foodstuff		for contact with foodstuff safe for children	Ventopur, 30 gloss
	stairs floor		resistant to abrasion and scratches	PUR-Strong, 30 gloss
	juvenile furniture door window sill wall panels facades	PAINT	pigment finish, which underlines texture and resistant to abrasion	Pigmopur+Legnopur

Types of operation	Field of application	Material	Unique aspects	System
Non-intensive operation	door window sill wall panels facades	LACQUER	Effect of unprocessed wood material. Silkily-dull and smooth to the touch	Pur-Antiscratch, 5 gloss
	juvenile furniture door window sill wall panels facades	TRANSPARENT OIL	safe for children fast surface reconditioning without dismantling. BUT without protective film	Legno- I, transparent
	juvenile furniture door window sill wall panels facades	COLOR OIL	oil with color pigment safe for children fast surface reconditioning without dismantling. BUT without protective film	Legno- I, transparent
	door window sill wall panels facades	PAINT	pigment finish, which underlines texture	Pigmopur
	door window sill wall panels facades	OIL-WAX	natural base ecological product	Legno-Hartwachs I
	ATTENTION! Due to the high level of texture absorption, it is recommended to use only this system	LACQUER	good gap-filling property of wood material texture	PUR-Primer ADLER Aqua-Resist lacquer, 30 gloss
Color coating materials	Suitable for getting the required surface color with an ability of clear texture detection	MORDANT	Getting the required color with texture retaining	ADLER Spritzbeize mordant

When your furniture is made of Eskada-M veneer board and painted with ADLER lacquers, you get certified advantages.



They are safe enough to be used for painting children's toys



Spilt coffee, wine or sauce over a table during dinner? No problem. ADLER lacquer can deal with that.



Many years until renewal



Resistance to scratches on a table left from glasses and forks



Even in case of emergency lacquer neither emits hazardous substances, nor spread fire



Safety when contacting with food stuff is of prime importance

EN 71. Part 3: Children's toys safety

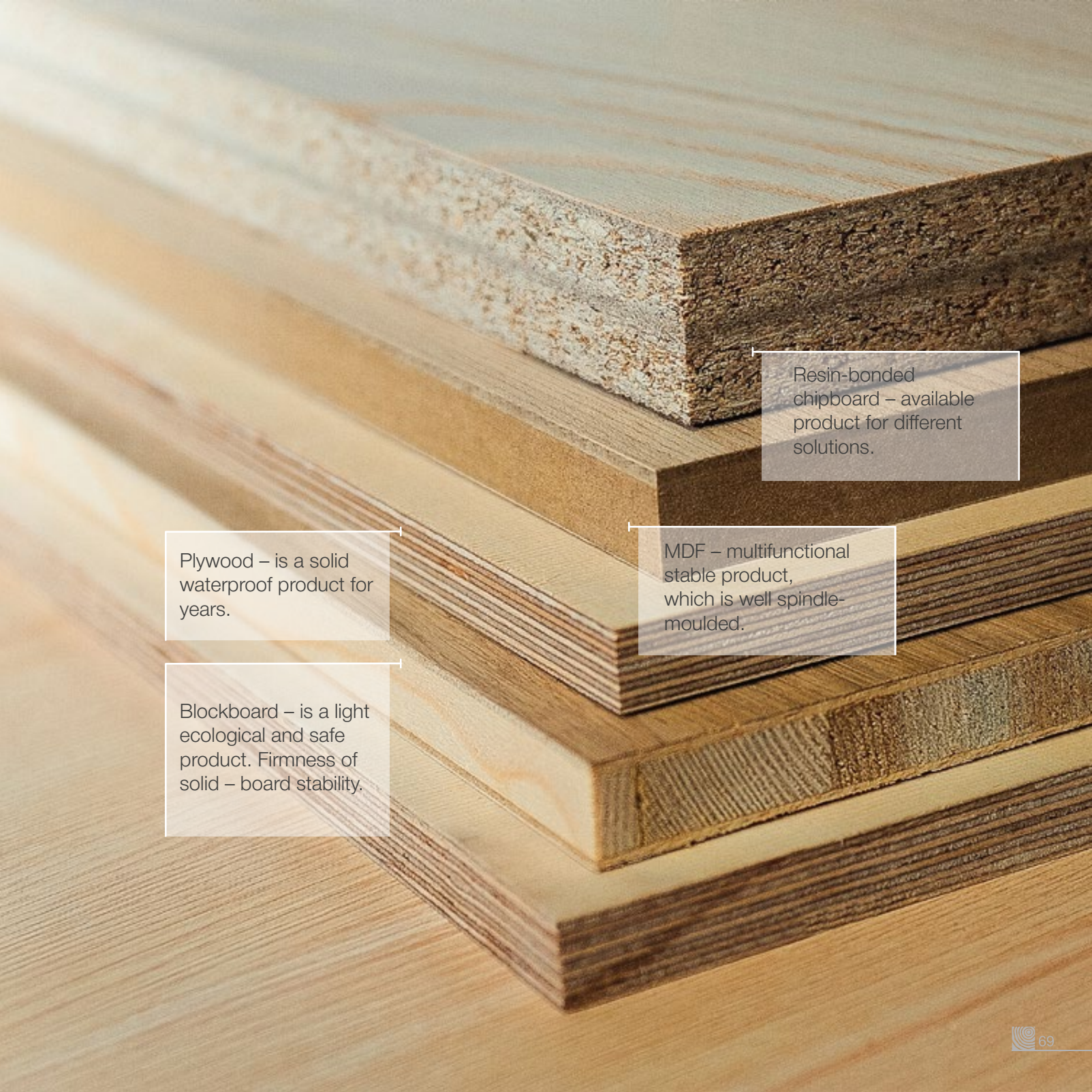
NORM A 1605-12. Control 1. Chemical proofness 1-B1

NORM A 1605-12. Control 2. Wear resistance 2-C, 2-D

NORM A 1605-12. Control 4. Resistance to scratches 4-E, 4-D

NORM A 3800-1. Fireproof B1

Conclusion No. 412.385 according to the Law on safety of food stuff and consumer rights protection.



Resin-bonded chipboard – available product for different solutions.

Plywood – is a solid waterproof product for years.

MDF – multifunctional stable product, which is well spindle-moulded.

Blockboard – is a light ecological and safe product. Firmness of solid – board stability.



NOTHING BUT PERFECTION

We are very happy that you chose us. Your furniture is made of the best materials: ESKADA-M veneer board and ADLER paintwork materials. We wish furniture made of our materials can help make your life comfortable.

PRODUCT STORAGE ADVICE



Keep in dry, closed place with relative humidity less than 65%



No water or incoming solar beams can get on material



Veneer/lacquered goods shall be covered with cardboard or polyethylene in order to avoid dust and mud

After material delivery during the cold season, it is necessary to let it reach internal temperature (at temperature drop of 1° - one hour, 2° - two hours etc (but no more than 24 hours) before starting processing it.



Keep material only in horizontal position on even surface.

Keep on pallets/platforms to avoid contact with ground or concrete and material overhang.

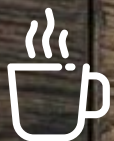


Storage should avoid any mechanical damage (scratches, dimples, cracks).





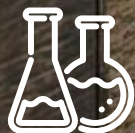
NEVER



do not put hot objects on furniture surface;



avoid contact of furniture with objects that have sharp and cutting edges;



avoid ingress of acids, alkalis, solvents and significant amount of water on furniture;



do not put furniture made of veneer materials closer than one meter to heating appliances and in places of considerable temperature drop;



do not spray furniture polish directly on veneer; spray it on a cloth that you use for cleaning furniture;

ALWAYS

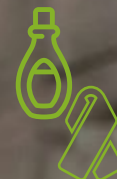
use thermally insulating pad for hot objects;



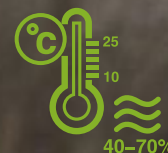
keep furniture away from impacts with solid hard objects;



use soap solution for cleaning furniture surface and use a soft dry cloth;



make sure that furniture is kept at a temperature from +10°C to +25°C and humidity 40-70%.



keep furniture away from sun beams to avoid facade color change.



GRATITUDE TO PARTNERS

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Everything begins with an idea



2017